

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently amended). [[A 1.]] A process for the preparation of S-(-)-amlodipine, which comprises:
  - (i) reacting (R,S)-amlodipine with L-(+)-tartaric acid in dimethyl sulfoxide (DMSO);
  - (ii) filtering off the resulting precipitate of the step (i);
  - (iii) precipitating ~~(S)-(-) amlodipine hemi-L-tartrate DMSO-solvate (S)-(-) amlodipine-hemi-L-tartrate-1/4-DMSO-solvate~~ by adding methylene chloride to the filtrate of the step (ii);
  - (iv) optionally forming ~~(S)-(-) amlodipine-hemi-L-tartrate-monohydrate~~ by adding an alcohol to ~~(S)-(-) amlodipine hemi-L-tartrate DMSO-solvate (S)-(-) amlodipine-hemi-L-tartrate-1/4-DMSO-solvate~~ obtained in the step (iii); and
  - (v) treating with a base ~~(S)-(-) amlodipine hemi-L-tartrate DMSO-solvate (S)-(-) amlodipine-hemi-L-tartrate-1/4-DMSO-solvate~~ obtained in the step (iii) or ~~(S)-(-) amlodipine-hemi-L-tartrate-monohydrate~~ obtained in the step (iv);  
wherein said (R,S)-amlodipine is 3-ethyl 5-methyl-(±) 2-[(2-aminoethoxy)methyl]-4-(2-chlorophenyl)-1,4-dihydro-6-methylpyridine-3,5-dicarboxylate, and wherein said S-(-)-amlodipine is 3-ethyl 5-methyl-(-) 2-[(2-aminoethoxy)methyl]-4-(2-chlorophenyl)-1,4-dihydro-6-methylpyridine-3,5-dicarboxylate.
2. (Original). The process of claim 1, wherein the amount of L-(+)-tartaric acid is about 0.5~0.55 eq. to 1 eq. of (R,S)-amlodipine.

3. (Original). The process of claim 1, wherein the amount of DMSO is about 4 - 6 times in volume (ml) to 1 gram of (R,S)-amlodipine.

4. (Cancelled).

5. (Original). The process of claim 1, wherein the alcohol is methanol.

6. (Original). The process of claim 1, wherein the base is a metal hydroxide, an oxide, a carbonate, a bicarbonate, or an amide.

7. (Original). The process of claim 6, wherein the base is sodium bicarbonate.

8. (Original). The process of claim 1, wherein the step (v) is performed in an organic solvent.

9. (Original). The process of claim 8, wherein the organic solvent is methylene chloride.

10. (Withdrawn, currently amended). (S)-(-)-amlodipine-hemi-L-tartrate-DMSO-solvate  
(S)-(-)-amlodipine-hemi-L-tartrate-1/4-DMSO-solvate.

11. (Withdrawn). (S)-(-)-amlodipine-hemi-L-tartrate-monohydrate.